

The Cobalt Supply Chain and Its Impact on Life Cycle Assessment of Lithium-ion Battery Energy Storage Systems

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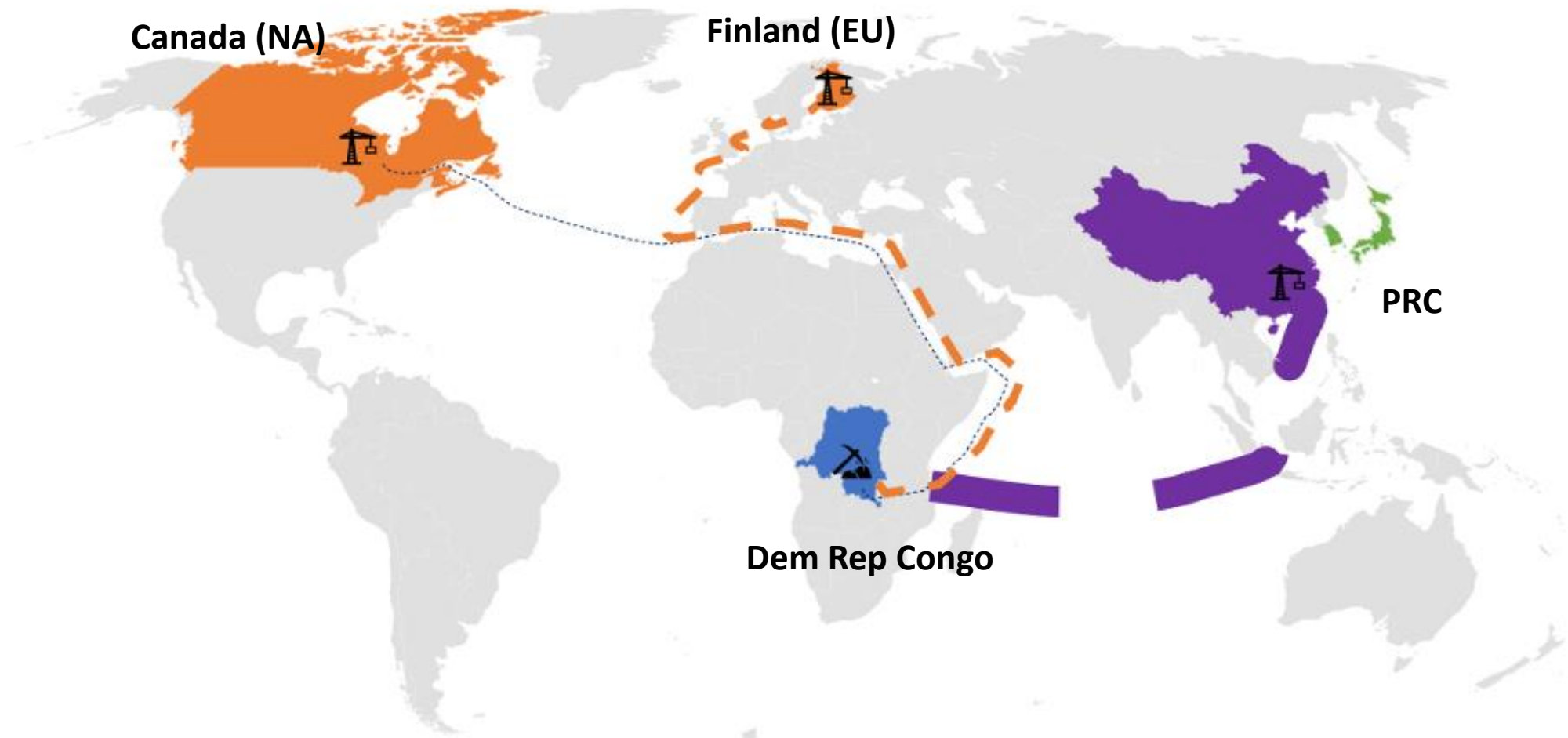
Why Are We Studying Cobalt Supply Chain?

- Cobalt is used in many battery electric storage systems, especially those in EV's
- Mining and processing cobalt ore leads to environmental impacts
- Understanding where, when and how impacts occur can help industry design lower environmental routes and processes

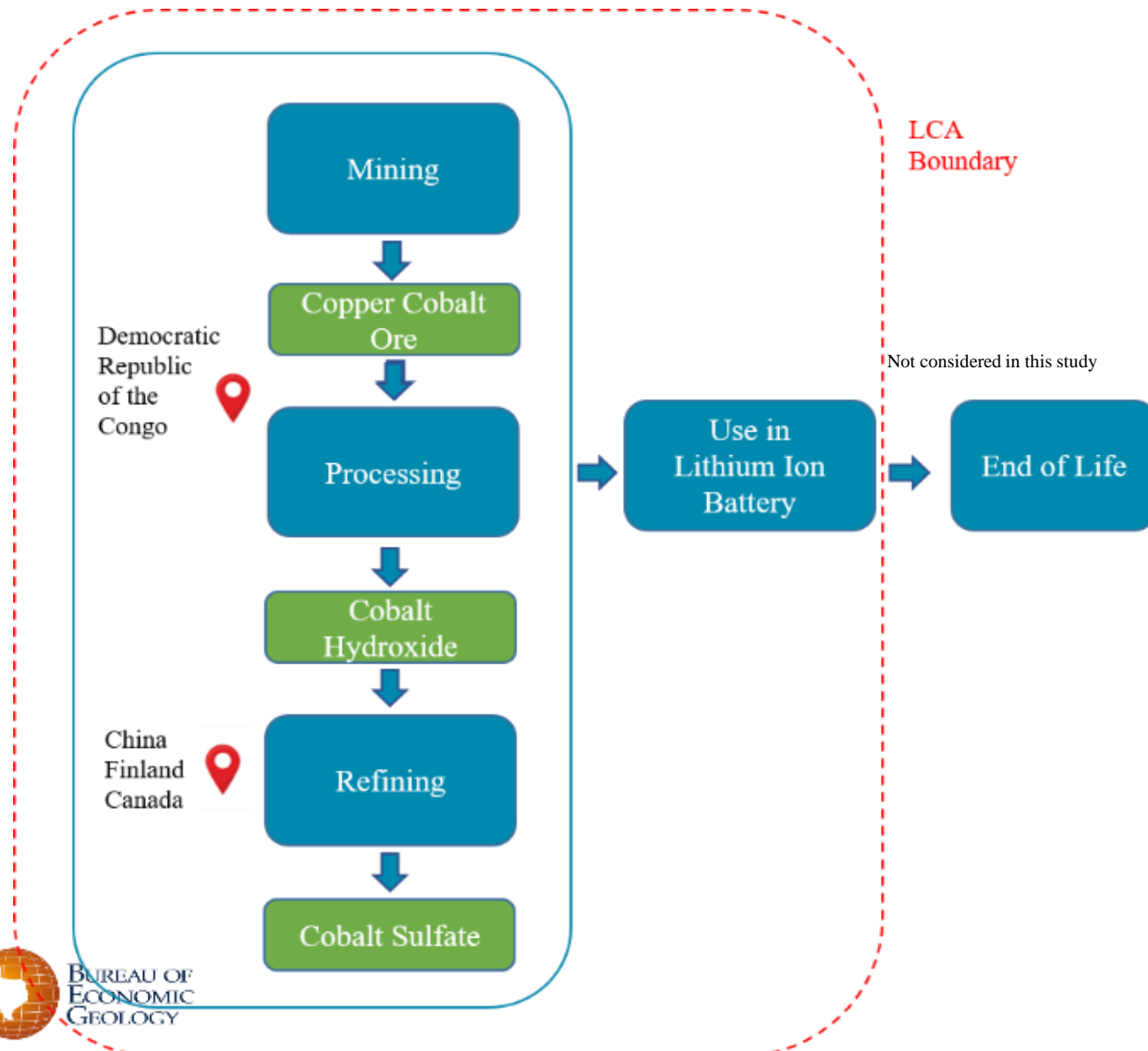
What are some Questions We Seek to Answer?

- How will changes in ore quality impact environmental footprint?
- How will changes in refinery locations affect environmental footprint?
- How do impacts of different battery chemistries compare?

LCA of Global Supply Chain for Cobalt – Cradle-to-Gate



LCA System Boundary and Scenarios



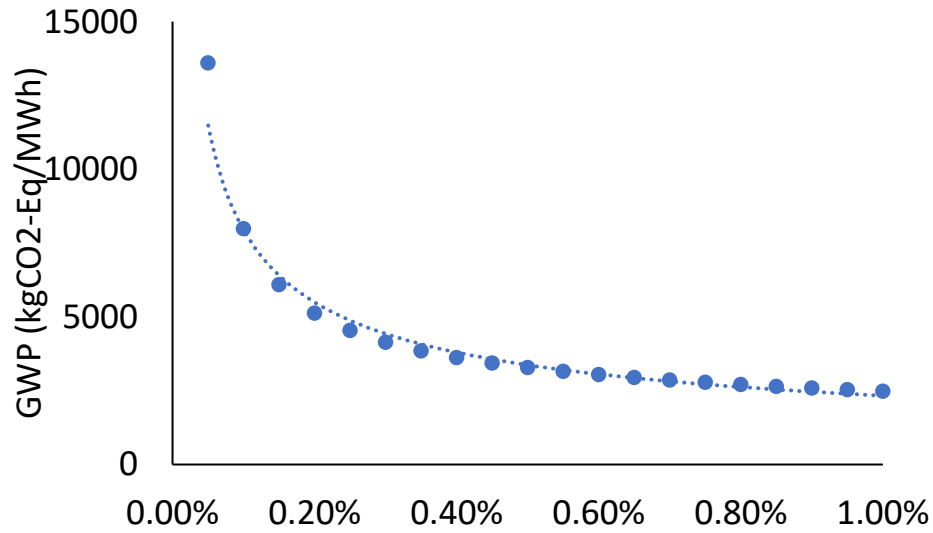
Scenarios Considered

- 1 Mining location – Democratic Republic of Congo
- 3 Battery chemistries – NMC111, NCA, NMC811
- 3 Refining locations – China, Canada, Finland
- 10 Ore grades – ranging from 0.1 – 1.0%

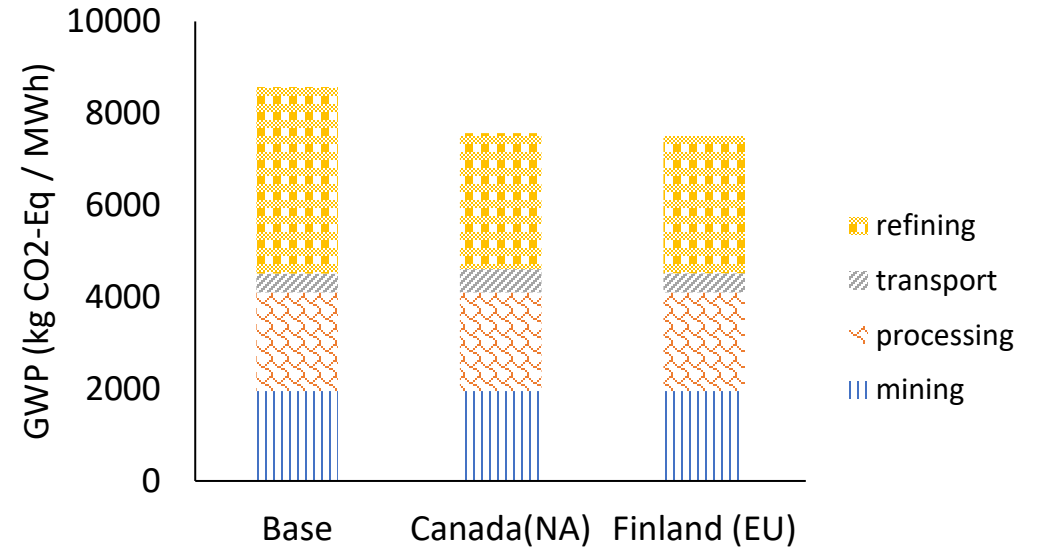
90 scenarios total



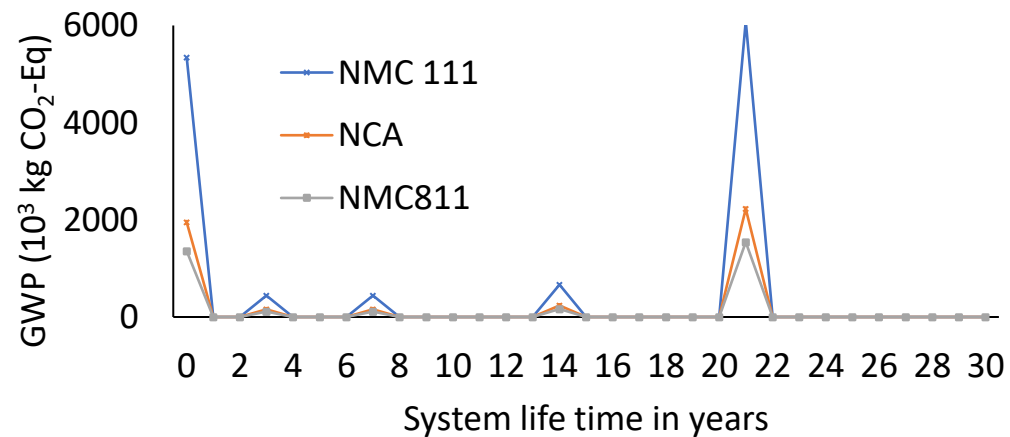
Results



Impact of ore grade on GWP per 1 MWh storage

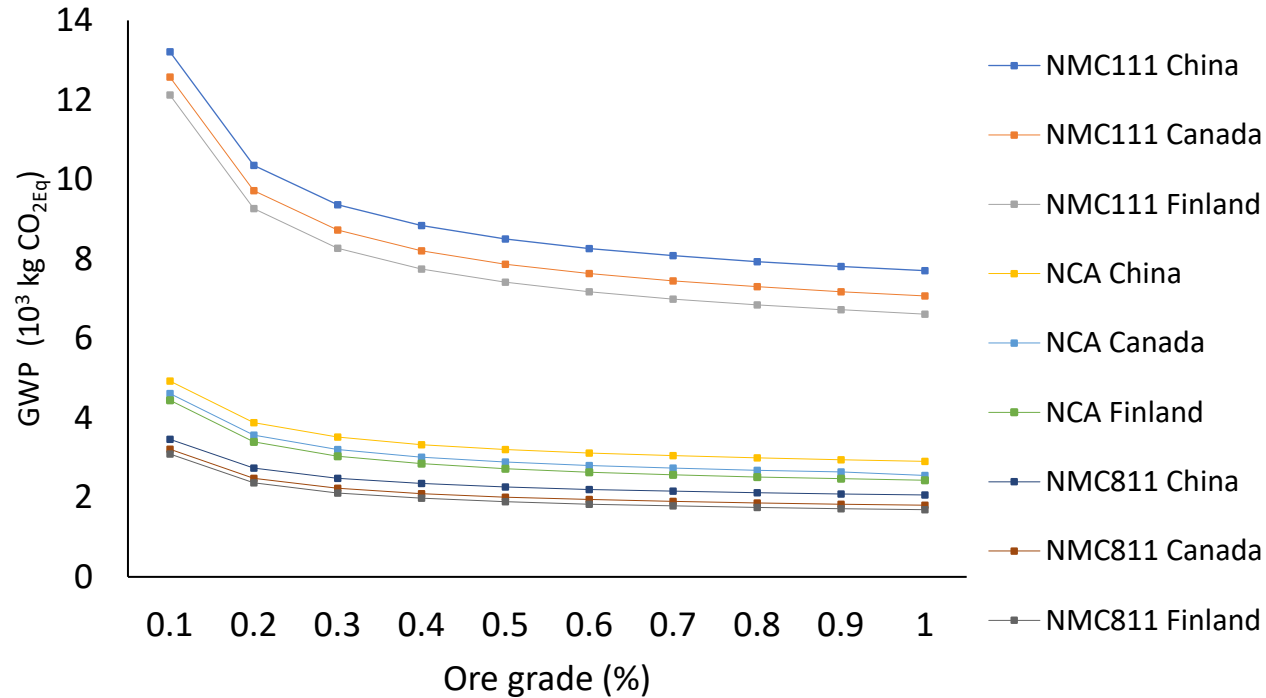


Impact of refining location on GWP

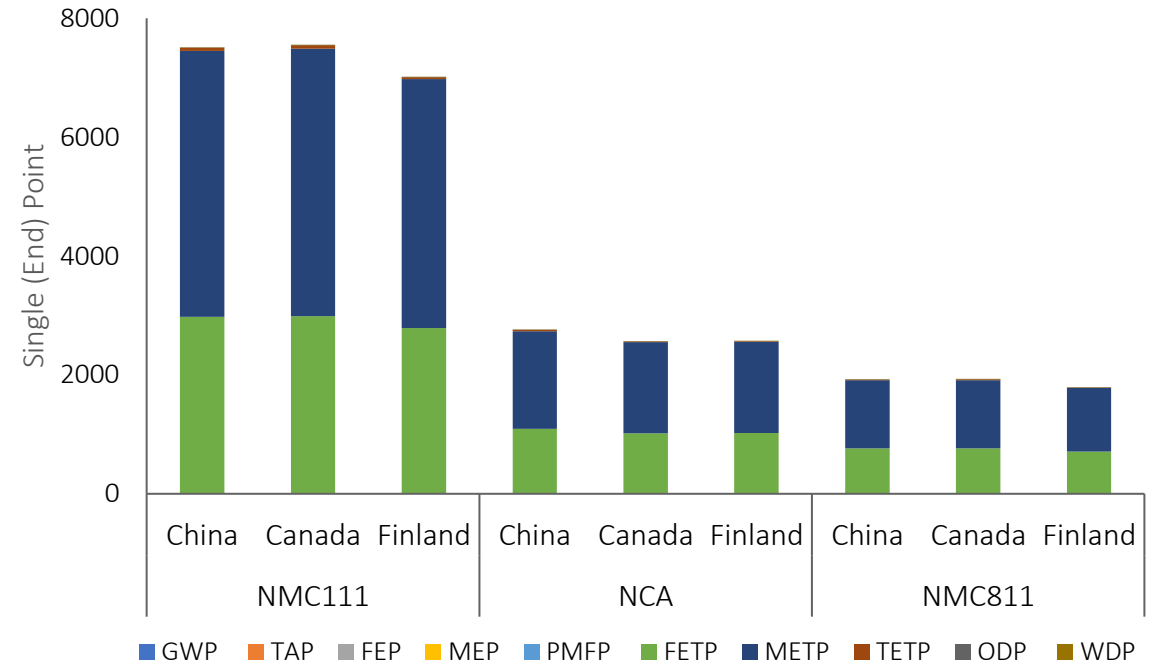


GWP from batteries, including augmentation and replacement

Results



Variation in GWP with ore grade, refining location, and battery chemistry



Single score results of environmental impacts for the defined scenarios for an ore grade of 1.0%

Thanks to Our Current Members...



- ... to Scott Tinker (senior advisor), and our student researchers: Hazal Kirimli, Dan Graf, Zak Harner, Tara Greig, and Ava Hsu

Any Questions?